

THE  
EVOLUTION  
OF  
MOBILITY



THE EVOLUTION OF MOBILITY IS ABOUT  
CREATING BETTER WAYS TO MOVE THE WORLD.

TRANSFORMING HOW MILLIONS  
OF PEOPLE GET AROUND EVERY DAY,  
BY TRAIN AND BY PLANE.

WE TAKE THE LEAD AND WE DELIVER.

WE'RE MOBILIZING THE FUTURE IN MORE  
THAN 60 DIFFERENT COUNTRIES.

INVESTING IN COMMUNITIES AROUND  
THE GLOBE TO MAKE NEW GROUND.

AFTER ALL, THE EVOLUTION OF MOBILITY  
IS ALL ABOUT WHAT'S NEXT.

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## Environmentally Focussed Aircraft: Regional Aircraft Study

Graham Potter  
Advanced Design  
May 15<sup>th</sup> 2013

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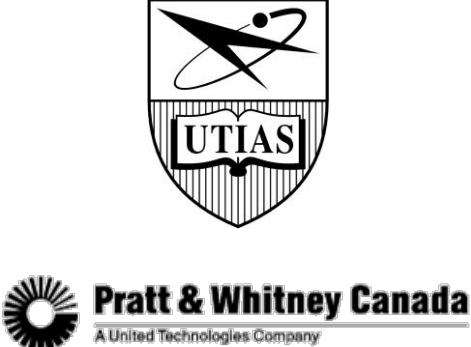
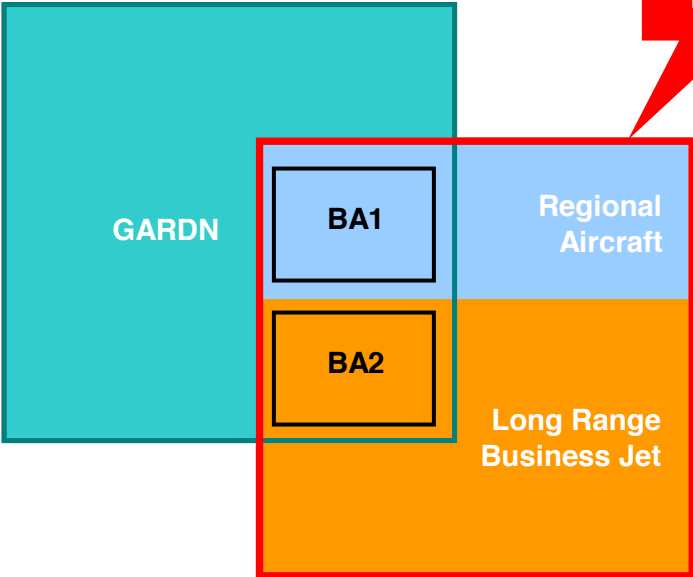
# Environmentally Focussed Aircraft

- EFA is Conducting Studies into Future Regional Aircraft Concepts
  - Assumed EIS 2025
- Aim is to reduce environmental impact
  - GHG emissions, local air quality, noise
  - Current focus on climate impact
  - What level of reduction in climate impact is possible?
  - What is the impact on operating cost?
- Consider cruise Mach and altitude as design variables, not requirements
  - Cruise Mach 0.5 – 0.85
  - ICA 18,000ft – 41,000ft
- Intend to quantify incremental benefits
  - Optimized aircraft using current technologies
  - Impact of advanced technologies
  - Impact of unconventional configurations



# Project Funding

- The EFA program began in 2008 and is funded primarily by Bombardier's Strategic Technology portfolio budget
- A portion of the EFA program is funded by GARDN

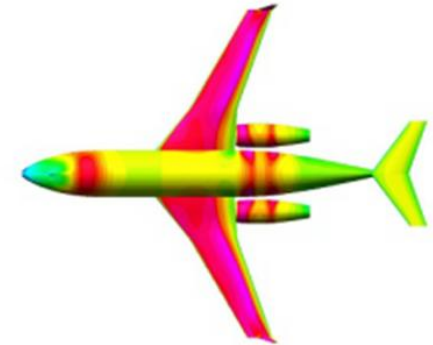


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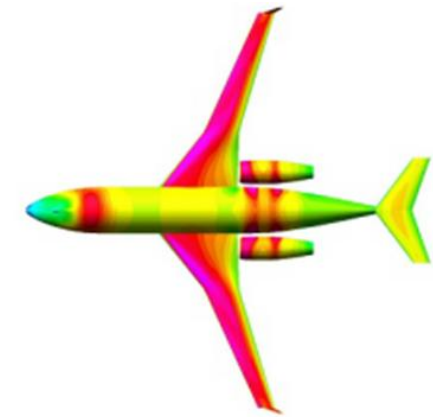
# Conceptual Multi-disciplinary Design Optimization (CMDO)

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- EFA study makes use of Bombardier's Conceptual MDO capability to size aircraft configurations
- Chosen reference aircraft used for methods calibration and optimisation start point
- Design Variables
  - Engine scale factor
  - Wing geometry (area, aspect-ratio, sweep, thickness to chord, TE crank angle, flap deflection @ TO)
  - Cruise Mach
  - Initial Cruise Altitude
- Constraints
  - Max range
  - High-speed mission (% range at +M0.04)
  - Balanced field length
  - Approach speed
  - WAT limit
- Objectives
  - Minimum MTOW
  - Minimum DOC
  - Minimum fuel-burn
  - Minimum climate impact

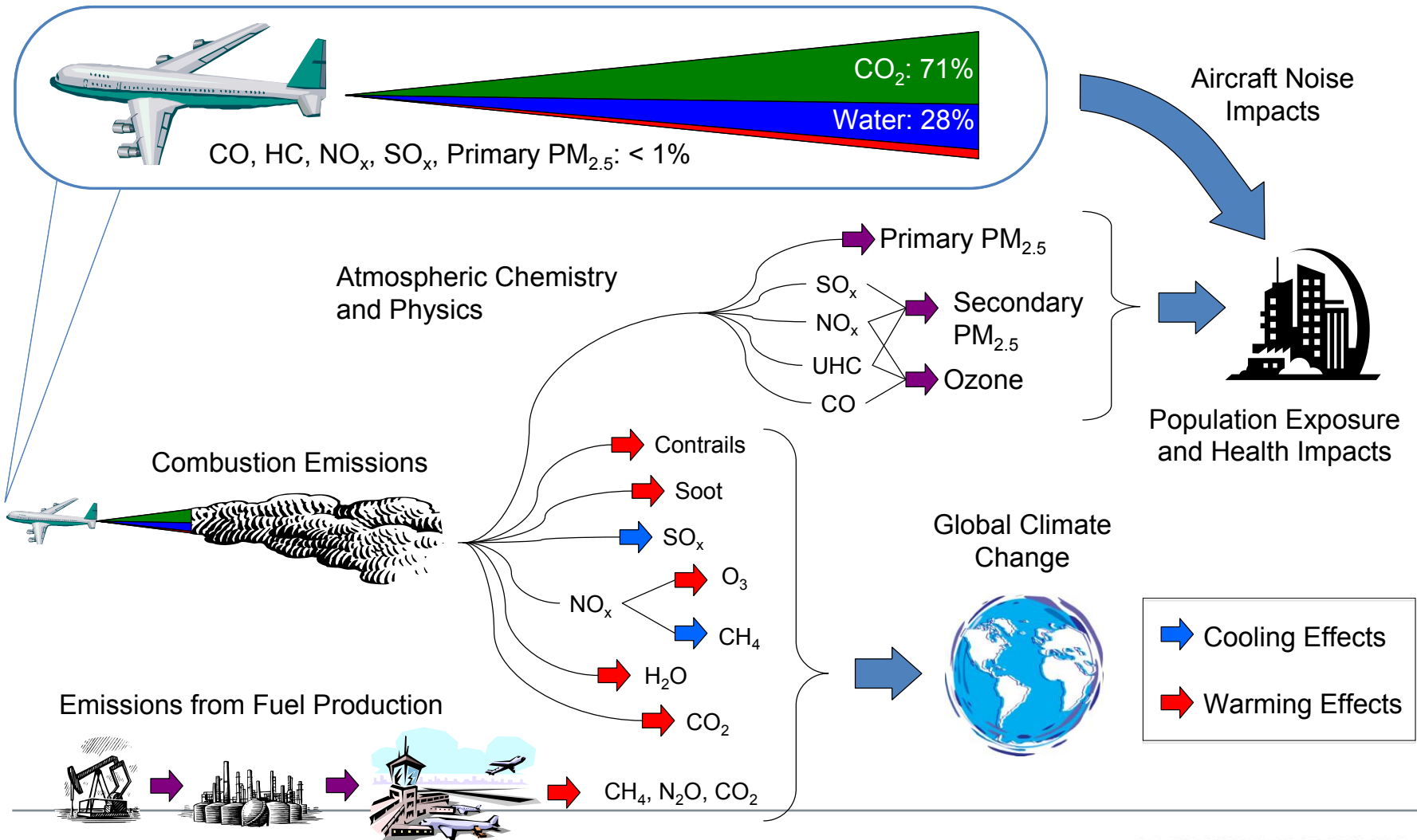


Initial geometry



Optimized Geometry

# Environmental Impacts

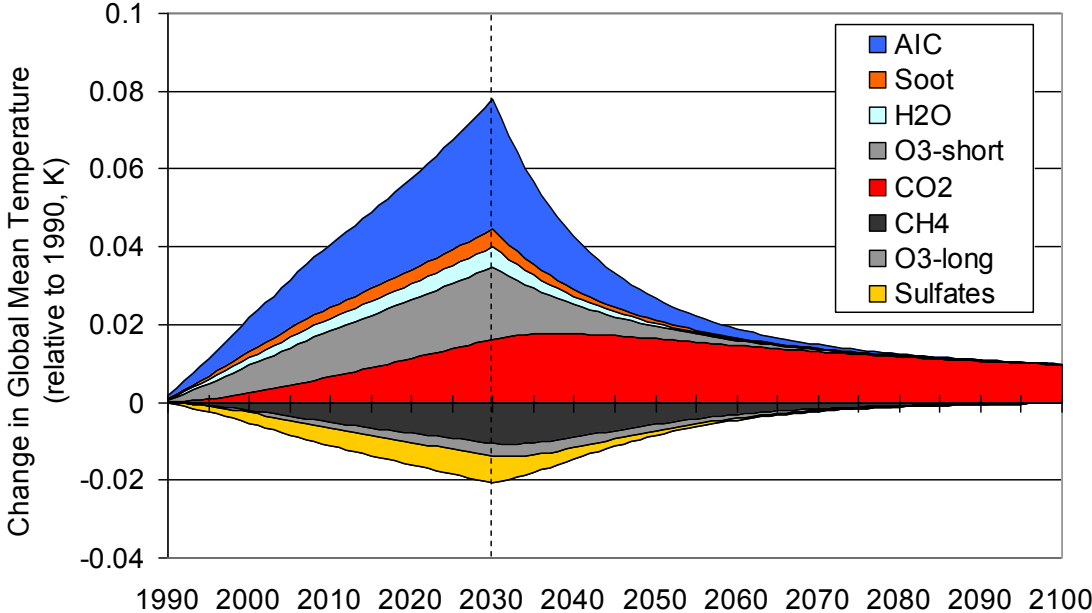


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# CMDO Workflow Development

## Quantifying Climate Impact

- Developed tool to quantify climate impact of given aircraft design
  - Includes all climate emissions not just CO2
  - Quantifies global temperature change from impulse emission over 100 years
  - Can represent uncertainty of emissions impact

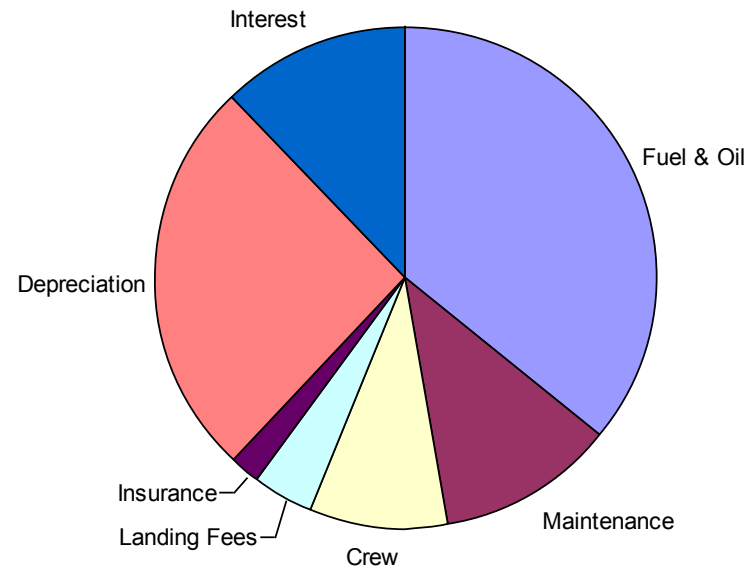


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# CMDO Workflow Development

## ***Operating Cost Estimation***

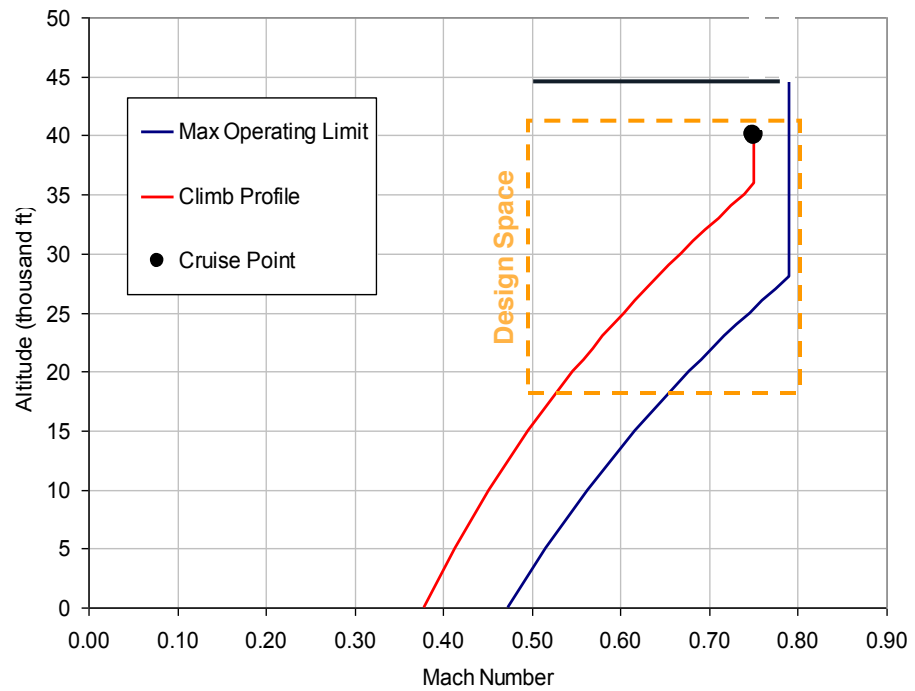
- DOC components
  - Fuel, oil & lubricants
  - Crew
  - Maintenance
  - Landing fees
  - Insurance
  - Financing
  - Depreciation
- Aircraft Price
  - Price correlated to productivity (function of range, pax, speed, cabin volume, TOFL)
- Impact of cruise speed on operating cost
  - Have assumed revenue per flight not affected by cruise speed
  - Have assumed fixed flight hours per year, regardless of speed
  - Hence slower aircraft have increased ownership cost *per mission* (due to less missions per year)
  - Hence slower aircraft has higher DOC per mission (for same AC price and COC)
  - This captures the lower productivity of the slower aircraft



# CMDO Workflow Development

## ***Variable cruise Mach and altitude***

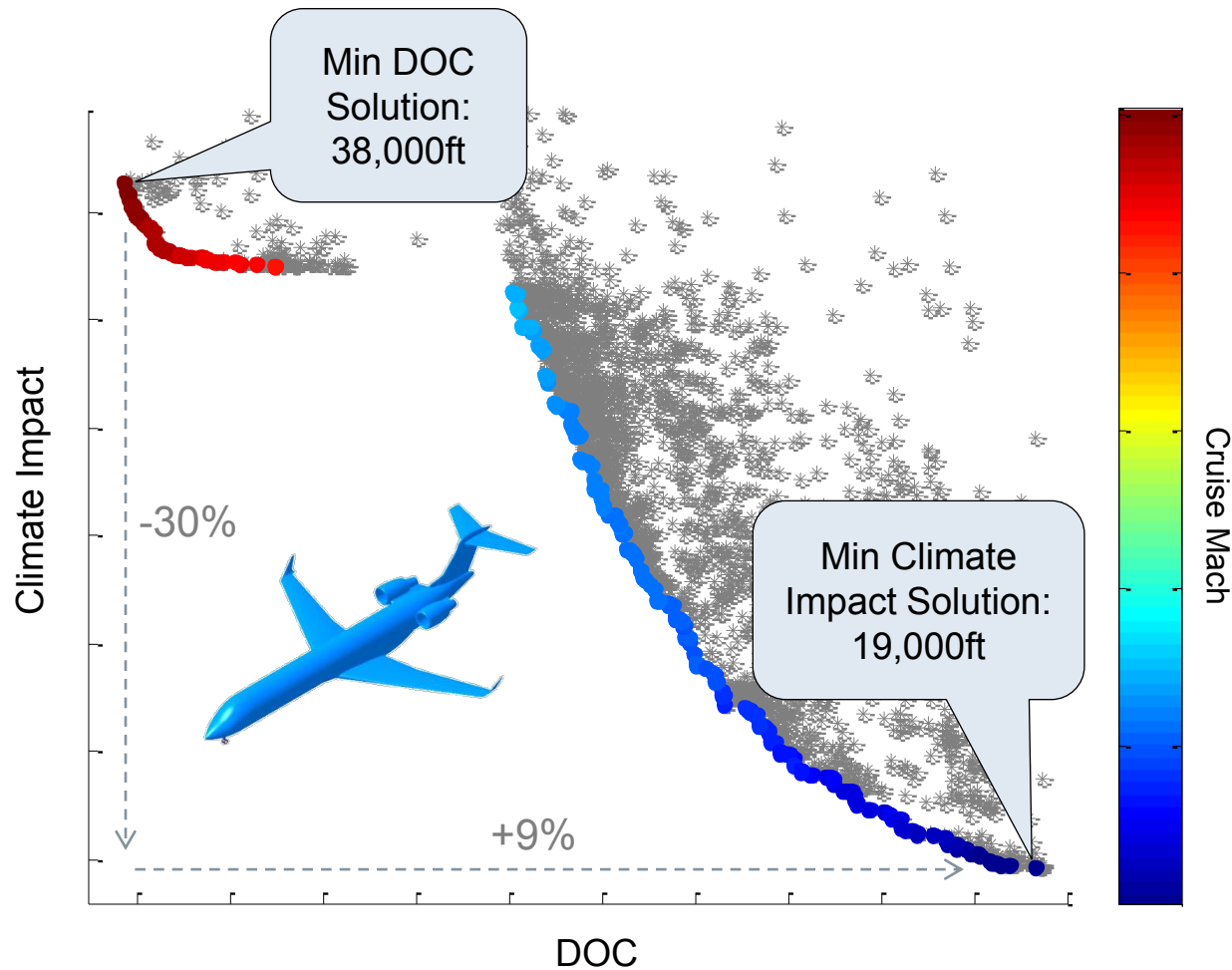
- Cruise Mach and ICA defined as design variables
- Climb/descent profile and flight envelope defined as a function of chosen Mach/ICA
  - $M_{MO} = M_{LRC} + 0.06$
  - $M_D = M_{MO} + 0.07$
  - $V_{MO} = M_{MO}$  @ 70% specified ICA
  - $V_D = V_{MO} + 60kt$
  - Max Ceiling = ICA + 5000ft





# Design-Space Exploration Results

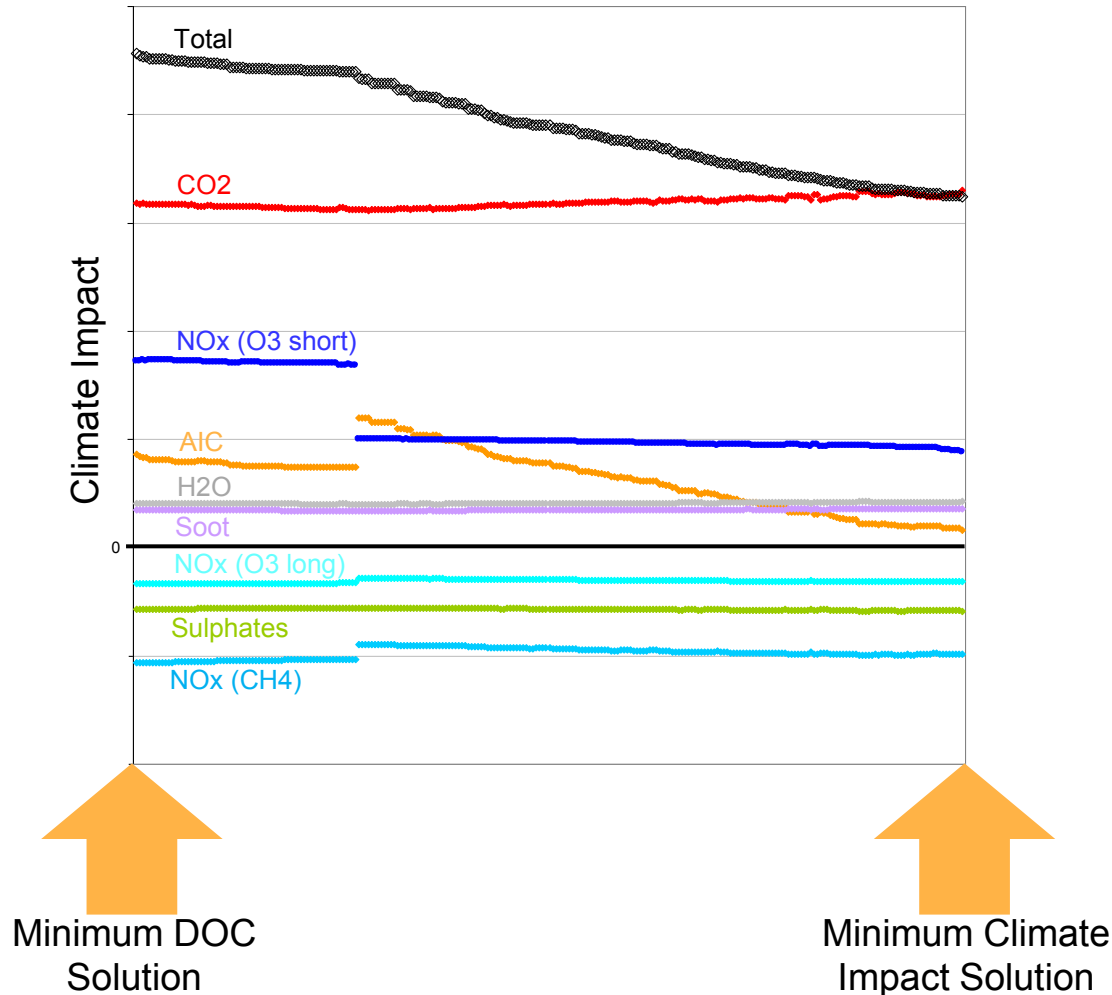
## Trading Climate Impact with Operating Cost



- Assumes no technology improvement over the CRJ700
- Climate Impact represents temperature change resulting from all emissions, not just CO<sub>2</sub>
- Minimising Climate Impact is achieved by reducing cruise altitude to prevent contrail generation and limit NO<sub>x</sub> effects
- Fuel-burn is actually higher for min Climate solution than min DOC due to low altitude cruise
- DOC increases as Climate Impact is reduced due to higher fuel-burn and increased time dependant costs (maintenance and crew)

# Design-Space Exploration Results

## Breakdown of Climate Impact

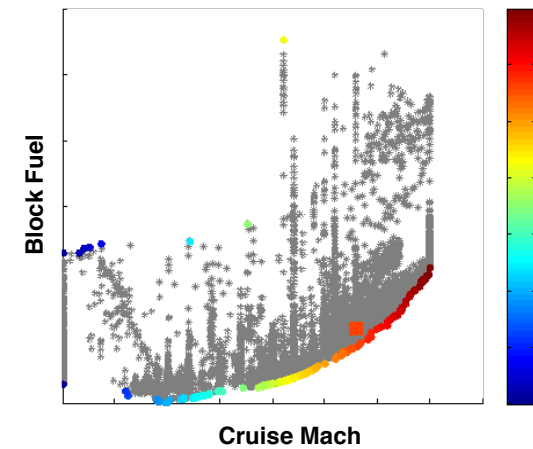
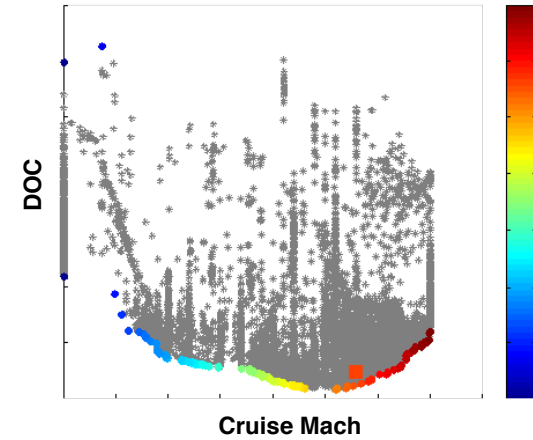
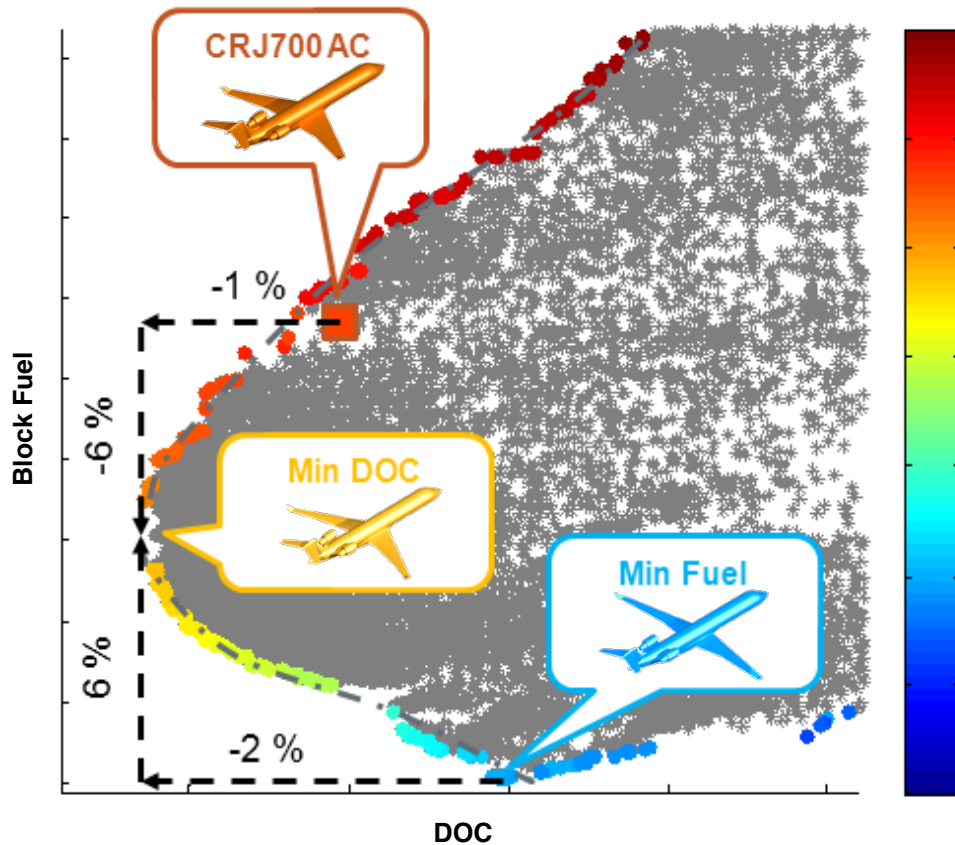


- Results show that CO2 is the most potent climate impact emission
- NOx effect is comprised of both warming and cooling components
- NOx and AIC effects are strongly altitude dependant
- Significant reduction in cruise altitude largely removes NOx and AIC effects
- Is climate impact the most appropriate metric?

# Design-Space Exploration Results

## Trading Fuel-Burn with Operating Cost

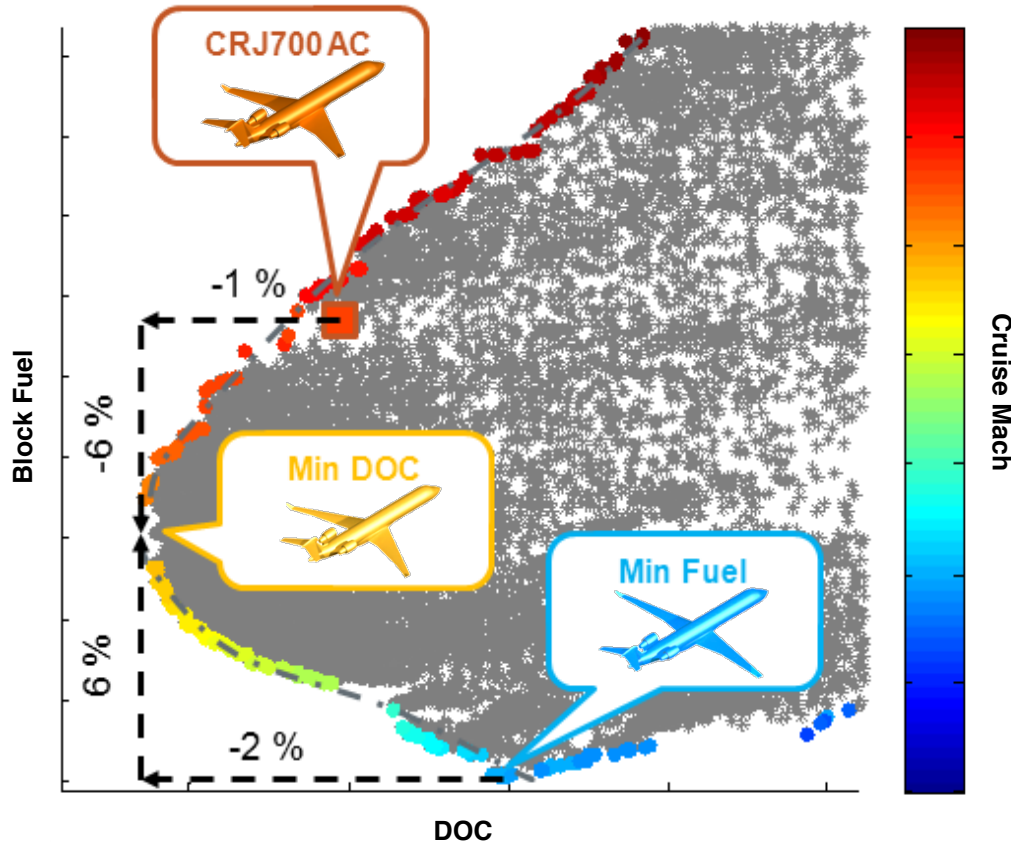
DOC and Block Fuel per 500nm Mission



# Design-Space Exploration Results

## Trading Fuel-Burn with Operating Cost

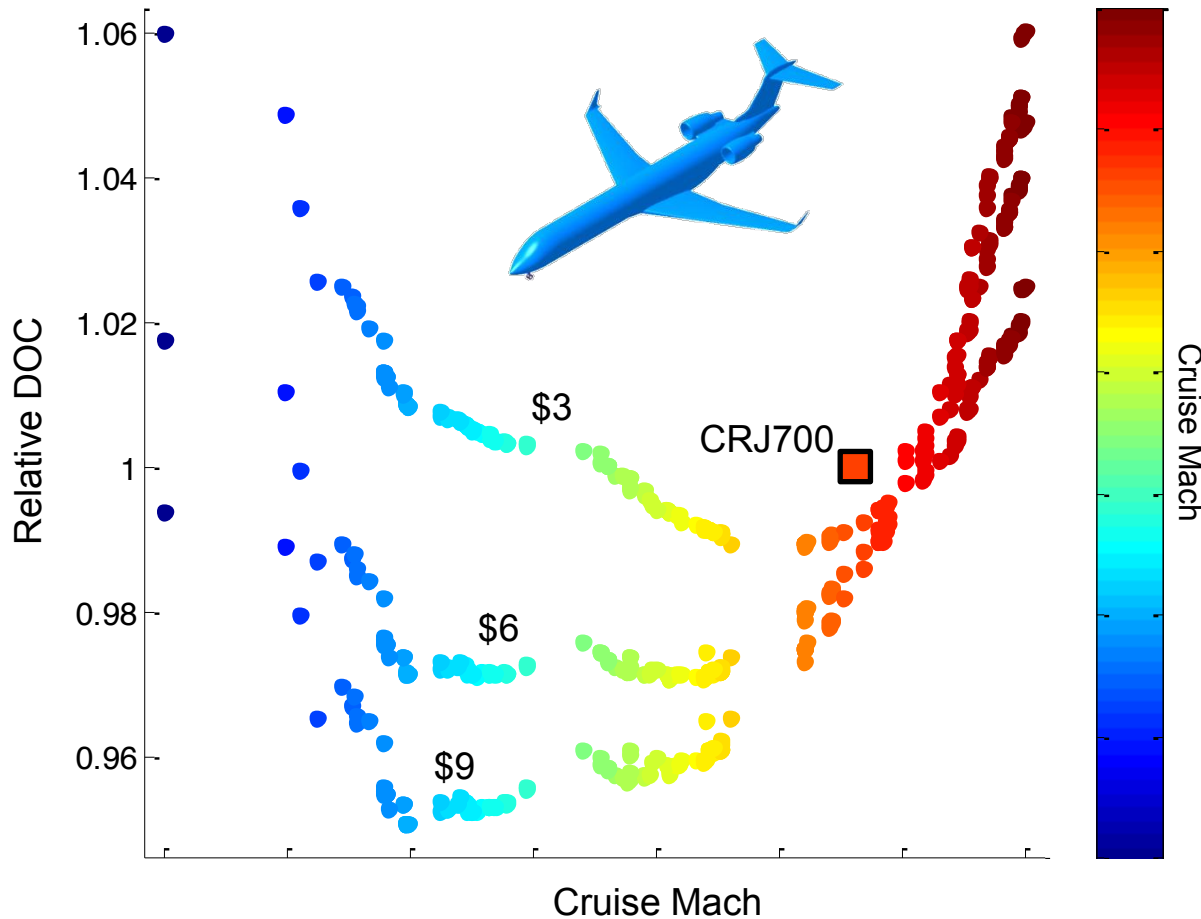
DOC and Block Fuel per 500nm Mission



- Results assume \$3/USG fuel price (2011 average)
- Significant fuel burn reduction is possible while also reducing operating cost by reducing cruise Mach
- Further reduction in cruise Mach offers further fuel burn reduction but with increased operating cost
- Optimization solutions are effectively min fuel aircraft at a given cruise Mach whereas CRJ700 is closer to min MTOW
- Min DOC solutions do not address OEM business case needs

# Design-Space Exploration Results

## Variation in Fuel Price

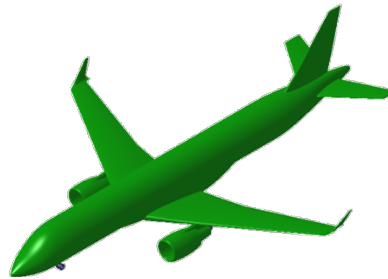
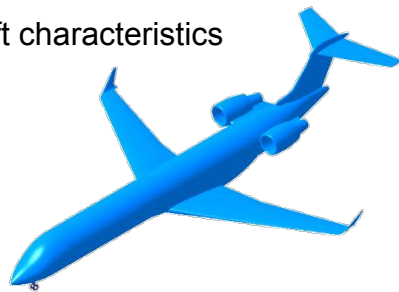


- Three values of fuel price considered
  - \$3/USG (2011 average)
  - \$6/USG (EIA high price prediction for 2030)
  - \$9/USG (extreme case)
- All results relative to CRJ700
- Cruise Mach for minimum DOC falls with increasing fuel price
- Can identify a robust cruise Mach based on expected fuel price variation over aircraft life
- Variation in fuel price can also represent possible environmental taxes

# Regional Aircraft Configurations

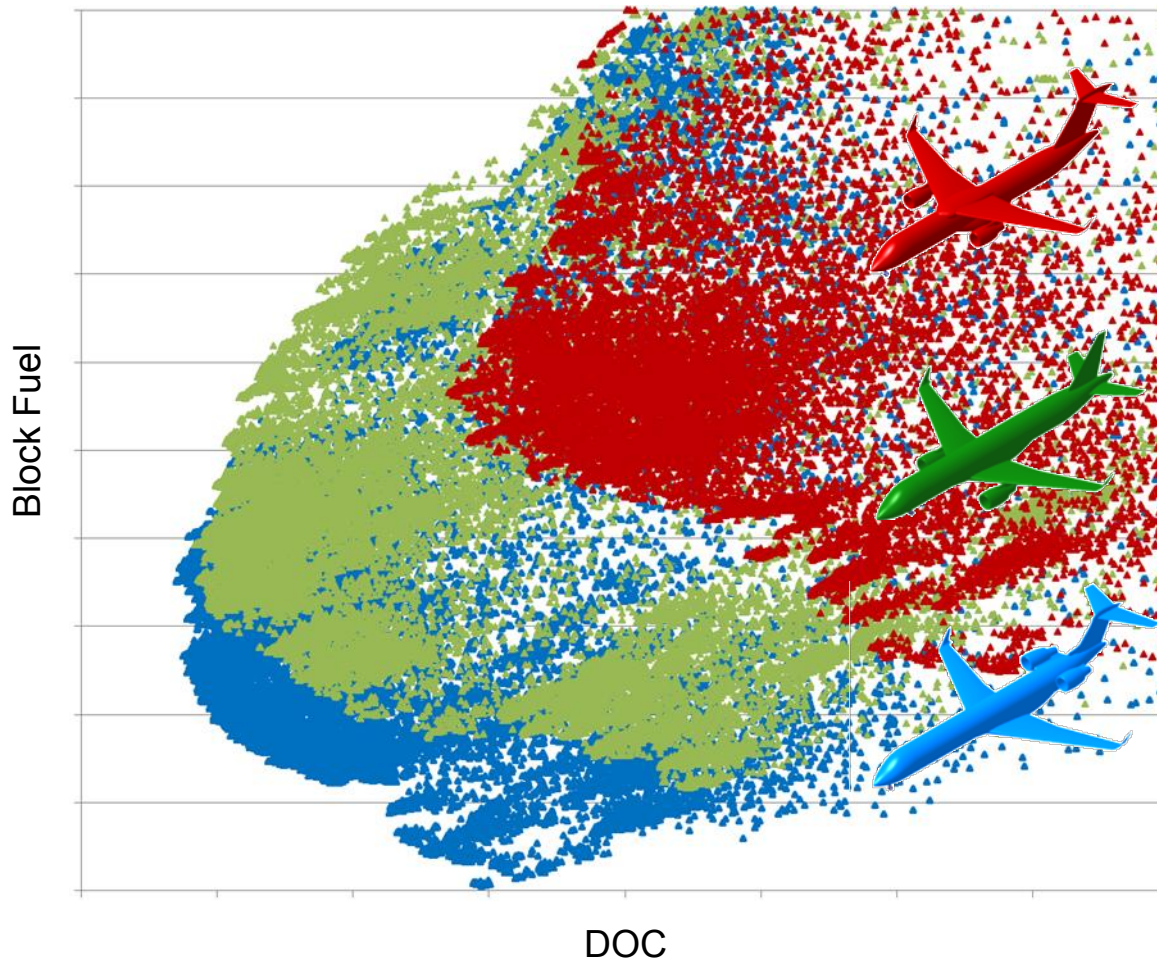
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- Three conventional reference configurations were established during a 2011 study
  - Engine on fuselage (Baseline CRJ700)
  - Engine on low-wing
  - Engine on high-wing
- Each configuration was subject to manual design process
  - Revised wing and fuselage mass estimates based on engine location
  - Rebalancing with new engine location
  - Resizing of empennage
  - Revised wetted areas
  - Revised CLmax for high-wing configuration
- Each configuration has been implemented in the CMDO workflow as a reference aircraft
  - Geometry
  - Mass breakdown
  - Wetted areas
  - Drag calibration
  - High lift characteristics



# Design-Space Exploration Results

## Comparison of Aircraft Configurations



- Comparison of three aircraft configurations
- Multiple optimization runs performed to generate 50,000+ solutions per configuration
- \$3/USG fuel price assumed (2011 average)
- Engine on high-wing configuration (red) performs less well due to increased drag of additional belly fairings
- Advantage of engine on fuselage configuration (blue) at lower Mach is thought to be due to different fuselage mass estimation method – requires further investigation

# Next Steps: Advanced Technology Conventional Configurations

- Design-space exploration will be repeated using advanced technologies
- Objective is to quantify the emissions and DOC reductions possible by 2025 without departing from a conventional airframe configuration
- Need to define assumptions for each discipline
- Propulsion
  - Advanced high bypass-ratio turbofan
  - Open rotors
  - Novel architectures
  - Advanced turboprop
- Aerodynamics
  - Advanced design tools and methods
  - Laminar flow
- Structures
  - Advanced design tools and methods
  - Composite materials
- Systems
  - More electric / bleedless architecture
  - Highly Integrated Systems (HIS) / Integrated Modular Architecture (IMA)

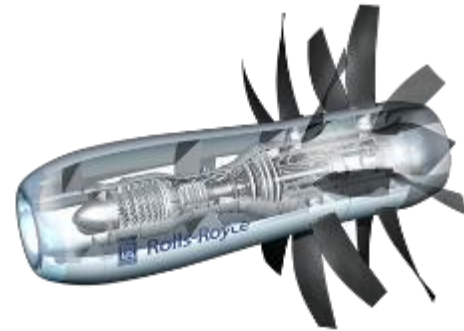




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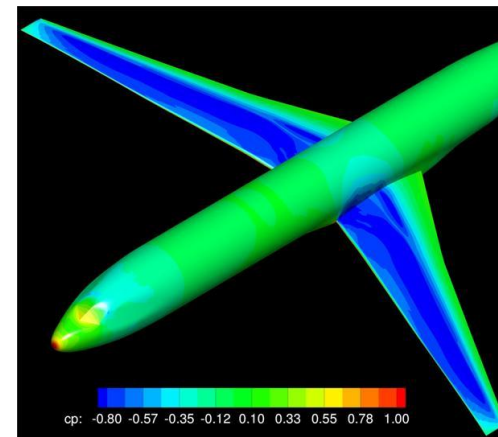
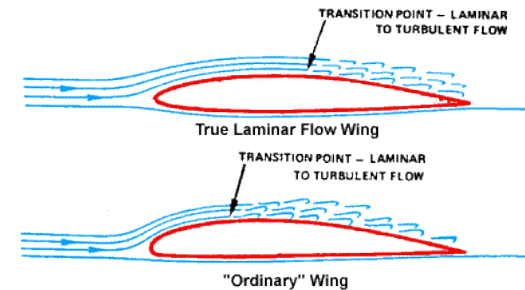
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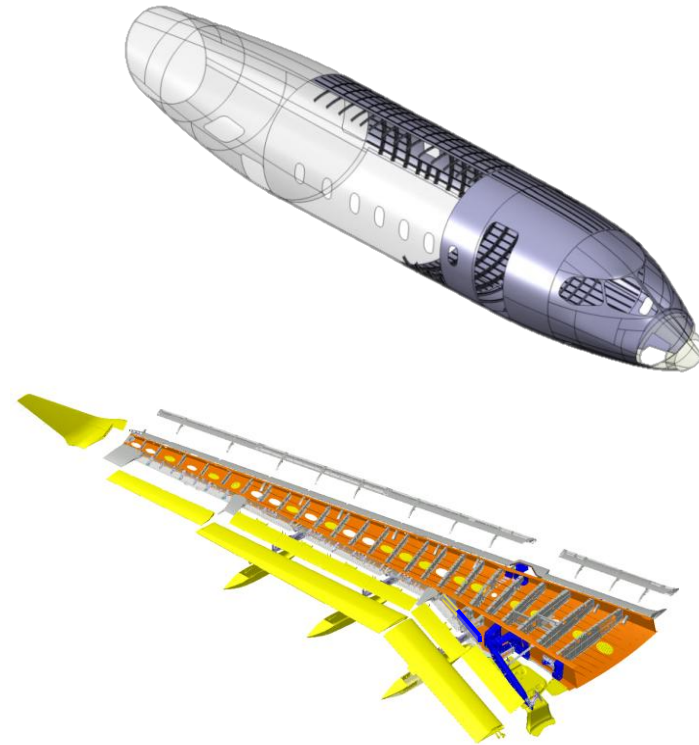
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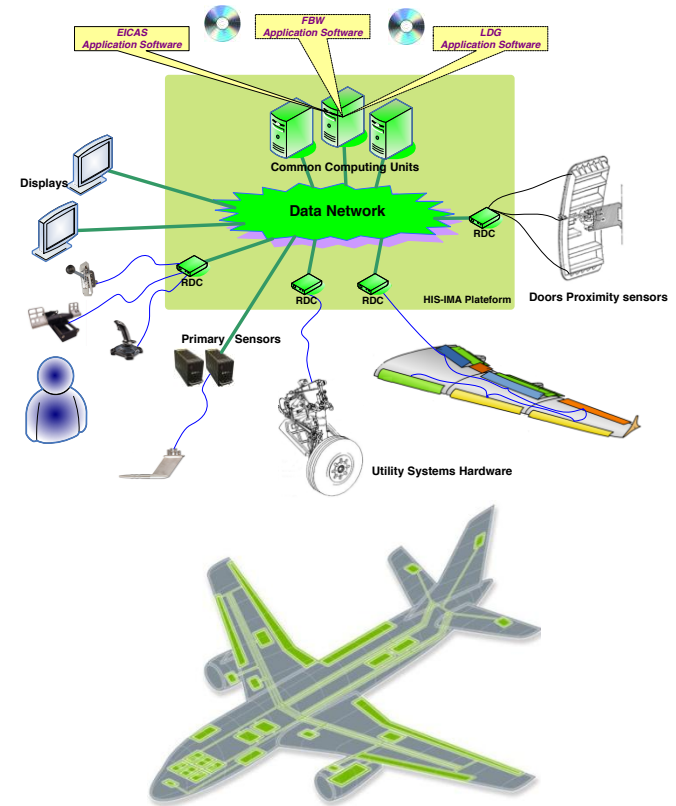
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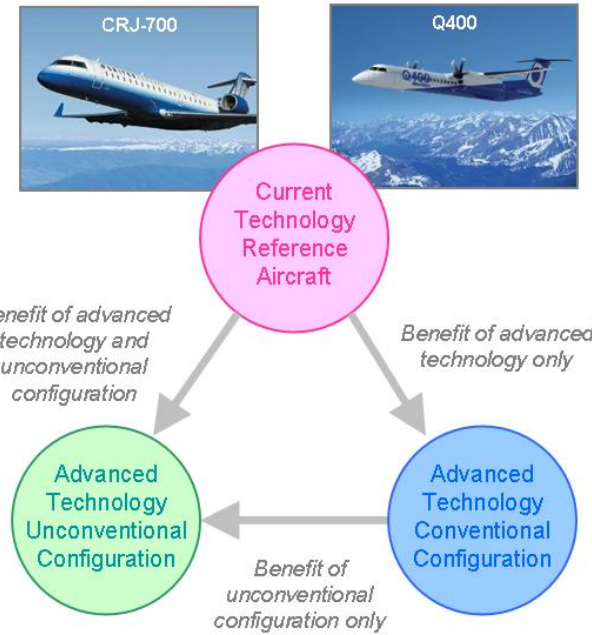
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# Next Steps: Unconventional Configurations

- What level of climate impact reduction can be achieved by utilising unconventional aircraft configurations?
- Configurations of interest
  - Strut-braced wing
  - Joined/box-wing
  - 3-surface/canard
  - Blended-wing
  - Lifting fuselage
- Dependant on physics-based analysis methods
  - Wing mass tool capable of rapid assessment of strut-braced and joined-wings is under development
  - Vortex lattice aerodynamic methods will be employed to predict lift, drag and stability of canard, 3-surface and joined-wing configurations



# Conclusions

- Conceptual MDO tool has been further developed to meet EFA project needs
  - Climate impact analysis
  - Variable cruise Mach and altitude
  - Revised DOC methods
- Design-space exploration for EIS 2000 conventional configurations complete
  - Significant reduction in climate impact is possible by reducing cruise altitude
  - Both fuel-burn and operating cost can be reduced by lowering cruise Mach
  - Variation in fuel price has been explored
- Design-space exploration for EIS 2025 conventional configurations in progress
- Physics based structures and aerodynamics tools under development for unconventional configurations

